



Tube Preparation Centers

Parker offers five different styles of tube preparation centers to meet various user's needs, from the basic TP-1 unit which includes a cabinet and deburr unit, to the TP1025 which offers the ability to cut, deburr, Parflange and flare tube.

Utilizing a sturdy steel cabinet with bins for fitting storage, tooling shelves and heavy duty casters to ease mobility, Parker Tube Preparation Centers cover almost every tube preparation need. All machines require 110V, 20A power supply.

Part Description	Part No.
Tube Prep Center with Deburr Unit.....	TP-1
Tube Prep Center with Deburr and Saw	TP-974250
Tube Prep Center with Deburr, Saw and Hydratool.....	TP432
Tube Prep Center with Deburr, Saw and Hyferset.....	TP-611011A
Tube Prep Center with Deburr, Saw and Karryflare Tool.....	TP-Karryflare
Tube Prep Center with Deburr, Saw and 1025 Parflange.....	TP1025

Replacement Parts	Part No.
I.D. Deburr Cone.....	971816
O.D. Deburr Blades (set of 6).....	910485
Cutting Lubricant	Saw Lube
Saw Blade – 250 mm x 2.0 mm thick (all purpose)	987036
Saw Blade – 200 mm x 2.0 mm thick (all purpose)	987037
Flaring tooling for TP432	See page S29 - S31
Presetting tooling for TP432 and TP-Hyferset	See page S40 - S42
Karryflare Flaring tooling	See page S32
Flanging tooling for TP1025.....	See page S26
Flaring tooling for TP1025	See page S26
Lubricant for TP432 / TP-Hyferset	STP
Lubricant for TP1025	LB 2000



Fig. S143 — Tube Preparation Center TP1025

Dimensions and pressures for reference only, subject to change.